



Novel hemin-derived Fe/N–C magnetic catalyst for enhanced peroxymonosulfate activation and diclofenac degradation

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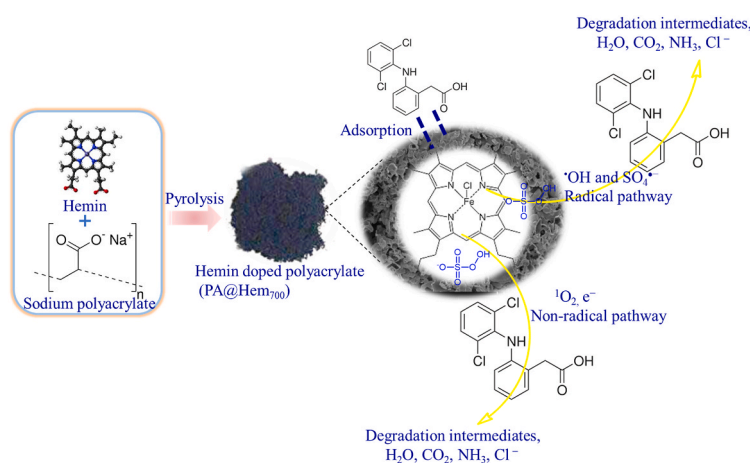
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HIGHLIGHTS

- A new PA@Hem₇₀₀ catalyst was synthesized by a one-pot pyrolysis of polyacrylate and hemin.
- PA@Hem₇₀₀ exhibited high DCF degradation efficiency in both acidic and neutral pH.
- Interference of common anions are minimum in PA@Hem₇₀₀/PMS system.
- DCF degradation is mainly triggered by ¹O₂ in the PA@Hem₇₀₀/PMS system.
- A correlation between PA@Hem₇₀₀/PMS degradation performance and pollutants log K_{ow} was observed.

GRAPHICAL ABSTRACT



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ABSTRACT

In this study, Fe involved N-doped carbon catalysts labelled as PA@Hem_x (x = pyrolysis temperature) was synthesized through a one-step pyrolysis of hemin (Hem) and polyacrylate (PA). The reported method enables high dispersion and exposure of both Fe and N active sites on PA derived carbon. The PA@Hem_x samples were then used for peroxymonosulfate (PMS) activated diclofenac (DCF) degradation. Results from the characterization studies verified the successful incorporation of hemin in the composite. Approximately 99.2 % DCF degradation at pH = 6.01 was achieved in 60 min using 0.1 g L⁻¹ PA@Hem₇₀₀ and 1.0 mM PMS. The pseudo-second-order kinetic model and Langmuir model were used to described the uptake and equilibrium process in DCF/PA@Hem₇₀₀ system. Scavenging and electron-spin-resonance studies showed a non-radical singlet oxygen species (¹O₂) dominates over •OH and SO₄^{•-} radicals in the system. The role of electron transfer was also verified via chronoamperometry and electrochemical-impedance spectroscopy techniques. Furthermore, the PA@Hem₇₀₀/PMS remained highly active towards DCF degradation even in the presence of common anions, humic acid, and various water matrices. The developed catalyst exhibited a TOC removal of 65.8 %. The study also established the potential of PA@Hem₇₀₀/PMS to degrade other organic pollutants (e.g., tetracycline (TC),

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simazine (SIM), and sulfamethoxazole (SMX)). The results from this study are expected to advance research on synthesizing other novel polymer-based Fe/N-C catalysts for degrading organic pollutants.

1. Introduction

Water treatment continues to garner increasing attention owing to the significant role of clean water in the functioning of the environment. This increased attention could be attributed to the continuous detection of persistent organic pollutants in water resources (Aryee et al., 2022; Li et al., 2024). Recently, the demand for pharmaceutical has upsurged due to an increase in diseases and other adverse factors against human health (Cangola et al., 2024). For example, diclofenac (DCF) has been widely administered to humans, domestic animals, and livestock to treat non-rheumatoid diseases and inflammation. Its demand is expected to rise, as can deduced from DCF sales, which have been set to reach \$6.1 billion by 2027 with a compound annual growth rate of 3.9 %. However, an average of 65 % of administered DCF (oral dosage) is excreted through urine and end up at wastewater treatment plants (WWTPs) with concentrations ranging from ng L^{-1} – $\mu\text{g L}^{-1}$ (Alessandretti et al., 2021; Sathishkumar et al., 2020). The inability of these WWTPs to completely discard DCF from the systems, coupled with their discriminate disposal as solid wastes, could account for their presence in surface water. For instance, the concentration of DCF in surface water, groundwater, tap water and wastewater were found to be 1.2×10^{-3} , 0.38×10^{-3} , 0.01×10^{-3} and 4.7×10^{-3} mg L^{-1} , respectively (Aguinaco et al., 2012; Lu et al., 2017). In addition, DCF has been associated with adverse health effects such as gastrointestinal bleeding, cardiovascular disease, and kidney ailments in humans; hence, their elimination from the aquatic system is crucial (Sathishkumar et al., 2020).

Consequently, several remediation techniques have been developed and applied to address DCF contamination (Alessandretti et al., 2021; Dai et al., 2024; Su et al., 2018). Among these techniques, several reports have established the prospects of advanced oxidation process (AOP) for mitigating organic pollutants (Giannakis et al., 2021; Hassani et al., 2023; Mustafa and Hama Aziz, 2023). This could be attributed to the ease associated with the application of AOP and the remarkable stability and convenient transportation of oxidants (either peroxodisulfate (PDS) or peroxymonosulfate (PMS)). However, PMS's remarkable benefits, including its high reactivity and lower cost, may account for its extensive application in AOP. Several reports have documented various strategies for PMS activation. Amongst these, carbonaceous materials have been widely explored to determine an alternative use for this large bioresource typically considered waste materials (Hao et al., 2023). A thorough literature review verifies the potential of landfill waste as precursors for synthesizing catalysts capable of degrading organic pollutants through PMS activation. For instance, Annamalai and Shin (2023) reported the degradation of DCF using a catalyst based on boron-doped biochar derived from *Undaria pinnatifida* (algae biomass). This catalyst could achieve 100 % degradation of DCF within 30 min, which was attributed to both radical and non-radical mechanisms.

The increasing detection of microplastics in the environment is attributable to their widespread use and advancements in analytical techniques enabling trace-level detection (Alimi et al., 2021; Shukla et al., 2022). Sodium polyacrylate (PA), a polymer that is synthesized from acrylate monomers, has been widely applied in consumer products such as napkins, diapers, and face masks. This could be attributed to its unique properties, such as optimal mechanical stability and high heat resistance (Masud and Shin, 2024). In addition, carboxylic functional groups and sodium atoms facilitate its ability to function as a super-absorbent and absorb 100–1000 times its mass in water. However, PA, classified as a synthetic plastic, persists in the environment due to its non-biodegradability, thereby fostering environmental pollution. Studies on determining alternative uses for spent materials containing

polyacrylate have been reported to address this concern. For instance, Lee et al. (2023) developed a carbonate-enriched carbon catalyst based on diapers for activating PMS in trimethoprim (TMP) degradation. This novel catalyst can achieve 95 % TMP removal efficiency within 180 min due to the ability of its carbonate ions (CO_3^{2-}) to trigger the generation of singlet oxygen species ($^1\text{O}_2$) from PMS. Masud and Shin (2024) explored the oxidative removal of TMP using an N-doped catalyst (N-SAPC₈₀₀) based on the pyrolysis of urea-modified PA. Analysis of the underlying mechanism for the N-SAPC₈₀₀/PMS system suggested the degradation of TMP occurs via a non-radical pathway. These reports indicate the feasibility of utilizing polyacrylate in developing efficient materials with broad prospects in wastewater treatment.

In this study, we propose a promising approach for fabricating an Fe/N-C-type composite catalyst for PMS activation by one-step pyrolysis of hemin (as N and Fe source) and PA, highlighting its potential for future PA waste repurposing. The Fe and N-C sites were formed by combining hemin and PA at high weight ratio (1:20). As a result, we achieved a uniform distribution of Fe and N sites on the PA-derived carbon support. The adopted strategy enables high active site exposure to boost the catalytic activity. Also, the surface analysis results showed a huge variation in morphology of simple PA-derived carbon and the typical composite catalyst (PA@Hem₇₀₀). Its catalytic activity was assessed through DCF degradation under different operating conditions. Furthermore, the feasibility of the catalyst for practical applications was explored by investigating the influence of co-existing anions, humic acid (HA), and various water matrices on the degradation system. A plausible degradation mechanism was proposed based on quenching experiments, electron spin resonance (ESR) analysis, and electrochemical studies. The DCF degradation pathway was determined via the ultra-high-performance liquid chromatography-mass spectrometer. To the best of our knowledge, this is the first report on the synthesis of an Fe/N-C catalyst based on polyacrylate and hemin for PMS activated DCF degradation. The results obtained from this study may lead to the development of efficient materials derived from low-biodegradable plastics for organic pollutant remediation.

2. Methodology

2.1. Chemicals

The chemicals utilized in this study were of analytical grade. Details of these chemicals are provided in Text S1 of the supplementary section.

2.2. Preparation and characterisation of catalysts

The PA@Hem_x catalysts were prepared based on our previous reports (Aryee et al., 2024; Masud and Shin, 2024). Sodium polyacrylate (5 g) and hemin (0.25 g) were thoroughly mixed and ground in a mortar. The obtained mixture was transferred into a quartz boat and pyrolyzed in a tubular furnace at various temperatures (i.e., 700, 800, and 900 °C) for 2 h under N₂ gas at a heating rate of 5 °C min⁻¹. The obtained material was washed with ethanol and deionized water until the pH of the filtrate was near neutral and then dried in an oven overnight at 60 °C. The dried catalyst was then ground and sieved through a 75 μm mesh, transferred into air-tight containers, and labelled PA@Hem₇₀₀, PA@Hem₈₀₀, and PA@Hem₉₀₀. For comparison, PA₇₀₀ was synthesized by a similar method at a pyrolysis temperature of 700 °C using only PA as the precursor. Fig. 1 is a schematic illustrating the synthesis of PA@Hem_x.

The physicochemical characteristics of the synthesized materials was assessed using X-ray photoelectron spectroscopy (XPS), Fourier

transform infrared (FTIR) spectroscopy, X-ray diffractometry (XRD), Raman spectroscopy, vibrating sample magnetometer (VSM), scanning electron microscopy (SEM), and energy dispersive X-ray spectroscopy (EDS). Details of these studies are presented in the supplementary section (Text S2).

2.3. Adsorption and catalytic degradation experiment

The batch method was employed for adsorption and degradation experiments. In the adsorption studies, 0.1 g L⁻¹ of PA@Hem_x was added to 125 mL Erlenmeyer flasks containing 50 mL DCF at various concentrations (i.e., 5, 10, 15, 20, and 30 mg L⁻¹) with an unadjusted pH (i.e., 6.01) and allowed to react for 60 min at 200 rpm. After this period, the PA@Hem_x material was separated using a magnet, and the solution was filtered through a 0.22 μm polytetrafluoroethylene (PTFE) filter. The residual concentration of DCF in these solutions was then measured using high-performance liquid chromatography (HPLC), with the conditions detailed in Text S3. The adsorption capacity (*q*, mg g⁻¹) and removal percentage (*η*, %) were assessed, as explained in Text S4.

In the catalytic degradation experiment, 0.1 g L⁻¹ PA@Hem_x was added to 50 mL of 10 mg L⁻¹ DCF solution, after which 0.5 mL of PMS (100 mM) was added to initiate the degradation process. At given time intervals, 1 mL of the sample was extracted and added to 1 mL of 20 mM thiosulfate solution to terminate the reaction. After filtering through the PTFE filter, the remaining DCF in this solution was measured as described above. The pseudo-first-order kinetic model (PFKOM), as shown in Eq. (1), was employed to describe the catalytic degradation of DCF.

$$\ln\left(\frac{C_t}{C_0}\right) = -kt \quad (1)$$

where *C*₀ and *C*_{*t*} correspond to the initial and final concentrations of DCF, respectively, while *k* represents the reaction rate constant of PFKOM (min⁻¹).

All experiments were performed in triplicates to ensure the reproducibility of this study's results.

3. Results and discussions

3.1. Physicochemical properties of PA@Hem_x catalyst

The crystallinity of the synthesized samples was evaluated using X-ray diffraction. The diffraction patterns of PA@Hem_x in Fig. 2a show peaks at 2θ = 26.2 and 45.0° that corresponds to (0 0 2) and (1 1 1) crystalline planes of carbon (Masud and Shin, 2024; Pereira et al., 2021). Compared to PA₇₀₀, the number of diffraction peaks notably reduced, suggesting that adding hemin significantly improved the crystallinity of

the synthesized catalysts. In addition to that, some peaks corresponding to the spinel structure of Fe₃O₄ and Fe₂O₃ were observed in PA@Hem_x, suggesting the formation of a magnetic composite (Aryee et al., 2021). The degree of graphitization and the presence of surface defects were further analysed using Raman spectroscopy. The Raman spectra for PA₇₀₀ and PA@Hem_x samples (i.e., PA@Hem₇₀₀, PA@Hem₈₀₀, and PA@Hem₉₀₀) were analysed and showed in Fig. S1, while the associated parameters are presented in Table S1. From the spectral analysis, the primary peaks found at 1357.0–1373.4 cm⁻¹ and 1585.7–1596.6 cm⁻¹ are mainly assigned to D (D1) and G bands, that corresponds to the vibrations of disordered graphitic structures and graphitic lattices, respectively (Masud and Shin, 2024; Pereira et al., 2021). Furthermore, the calculated I_D/I_G ratio for these samples demonstrated that PA@Hem₇₀₀ exhibited the highest value (i.e., 1.07), suggesting it has higher surface defects (Bae et al., 2024). The SEM images of PA₇₀₀ and PA@Hem₇₀₀ are presented in Fig. 2b and c. The morphology of PA₇₀₀ was observed to be relatively smooth, with some pores. Upon hemin addition, the amount of surface pores was enhanced, and the surface of the resultant material was rougher. The elemental mapping images obtained from the EDS are presented in Fig. S2. The PA₇₀₀ contained C, N, and O, evenly distributed on its surface. However, an additional element, Fe, was found in PA@Hem₇₀₀ indicating the successful loading of hemin on the catalyst.

The elemental composition and oxidation state on PA₇₀₀ and PA@Hem₇₀₀ were further investigated via XPS analysis. The percentages of the primary elemental composition are presented in Table S2. The survey spectra of PA₇₀₀ exhibited peaks at 283.73 and 531.17 eV, representing C 1s and O 1s, respectively (Fig. 2d). Upon modification with hemin, new peaks at 398.72 and 710.35 eV were emerged, which can be assigned to N and Fe atoms (Aryee et al., 2024). A detailed analysis of these peaks was carried out using the XPS Peak 41 software and the results shown in Fig. S3. The analysis of the C 1s peak on PA₇₀₀ revealed three peaks at 283.50 (C–C), 284.25 (C=C) and 289.18 eV (C=O) (data not shown). Peaks at similar binding energy were also observed in PA@Hem₇₀₀ along with C–N peak which appeared at 287.79 eV (Ayiania et al., 2020). In the deconvoluted O 1s spectra, an additional peak at 529.95 eV was observed which can be assigned to Fe–O in PA@Hem₇₀₀ further corroborating the successful incorporation of Fe in PA. Furthermore, the deconvoluted N 1s peak on PA@Hem₇₀₀ exhibited two peaks at 397.04 and 398.86 eV which could be ascribed to pyrrolic–N and pyridinic–N respectively. Characteristic peaks of Fe 2p were observed at 710, 712.38 and 725.05 eV corresponding to Fe²⁺ 2p_{3/2}, Fe³⁺ 2p_{3/2}, and Fe³⁺ 2p_{1/2}, respectively (Aryee et al., 2024).

The magnetic properties of PA₇₀₀ and PA@Hem₇₀₀ samples were studied using the VSM technique. The results show that PA₇₀₀ itself has no magnetic property, whereas, the PA@Hem₇₀₀ exhibited a magnetization value of 3.97 emu g⁻¹ (Fig. 2e). This clearly indicates the

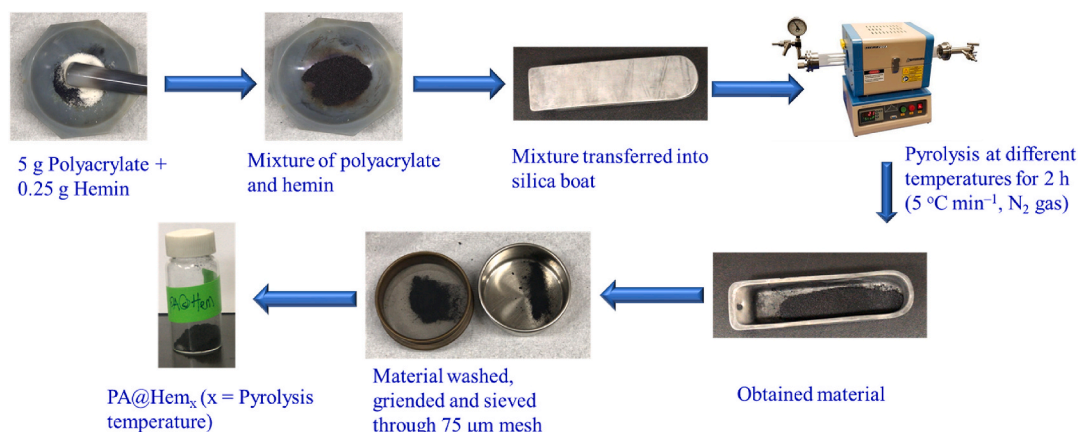


Fig. 1. Schematic diagram illustrating the synthesis of PA@Hem_x.

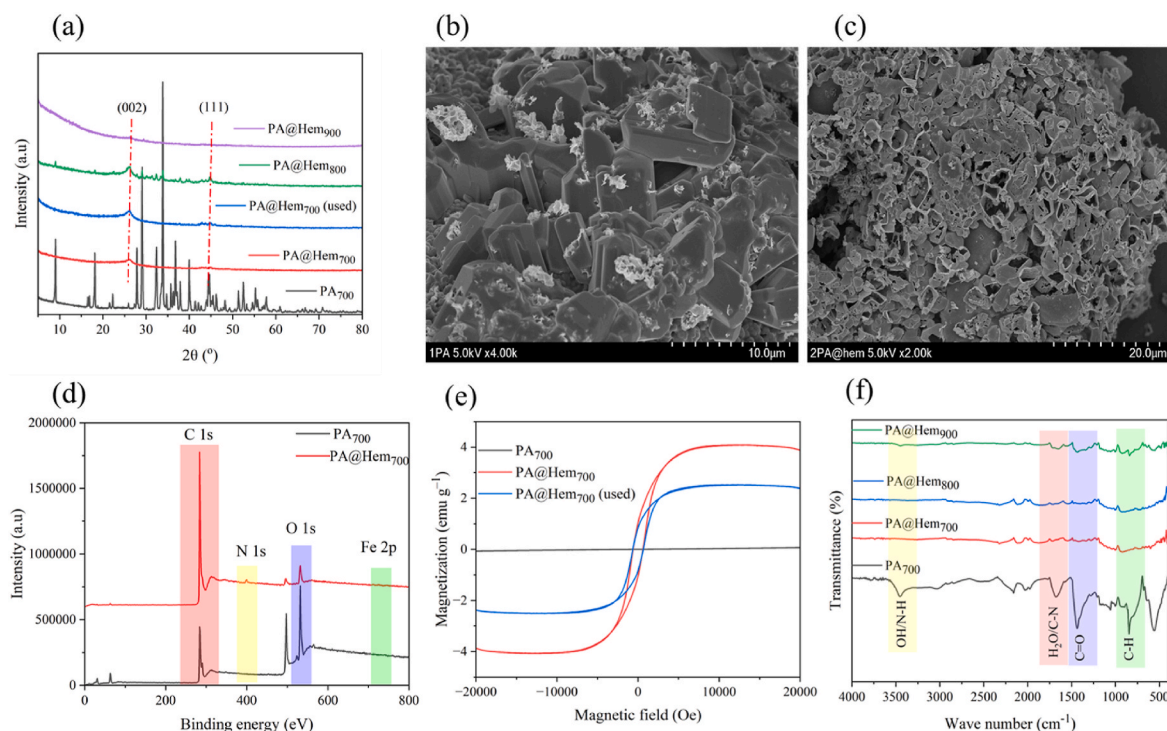


Fig. 2. Results of characterization studies: (a) XRD pattern of synthesized materials; SEM image of (b) PA₇₀₀ (c) PA@Hem₇₀₀; (d) XPS wide scan for PA₇₀₀ and PA@Hem₇₀₀; (e) Magnetic hysteresis curves of PA₇₀₀ and PA@Hem₇₀₀ (before and after oxidation study); (f) FTIR spectrum for PA₇₀₀ and PA@Hem_x samples.

formation of carbon magnetic composite catalyst upon hemin addition. Notably, the PA@Hem₇₀₀ sample after DCF degradation still exhibits a magnetic property as seen from its magnetization value of 2.43 emu g^{-1} . Later observation reveals the feasibility of PA@Hem₇₀₀ retrieval from a solution using a magnet, which is relatively easier and less expensive than the filtration technique. Identification of chemical functionals that present in these samples are important to relate their catalytic properties. Therefore, FTIR spectroscopy was adopted to analyse these functional groups (see Fig. 2f). The FTIR spectrum of PA₇₀₀, displayed two intense bands at 3454.7 and 1677.8 cm^{-1} , which represent $-\text{OH}$ stretching and H_2O scissoring vibrations, respectively. In addition, the peak at 1436.4 cm^{-1} can be attributed to the symmetrical stretching vibrations of the carboxylate anion (Di Maggio et al., 2019). With the introduction of hemin, the $\text{C}=\text{O}$ peaks were suppressed significantly in

the PA@Hem_x samples suggesting the ability of hemin to alter the surface properties of PA₇₀₀. This is attributed to Fe that present in hemin which forms stable complexes with carbonyl groups during pyrolysis and facilitate carbon dioxide release (Boitrel et al., 2017). Consequently, the carbon framework in PA@Hem_x undergoes significant carbon restructuring, resulting in a minimal presence of surface functional groups. Furthermore, introducing N atoms from hemin could infer the presence of N–H and C–N stretching vibrations at approximately 3448.4 and 1668.2 cm^{-1} , respectively (Han et al., 2018). A similar observation was made by Masud and Shin (2024) in their study on the synthesis of PA-based carbon catalyst in the presence of urea.

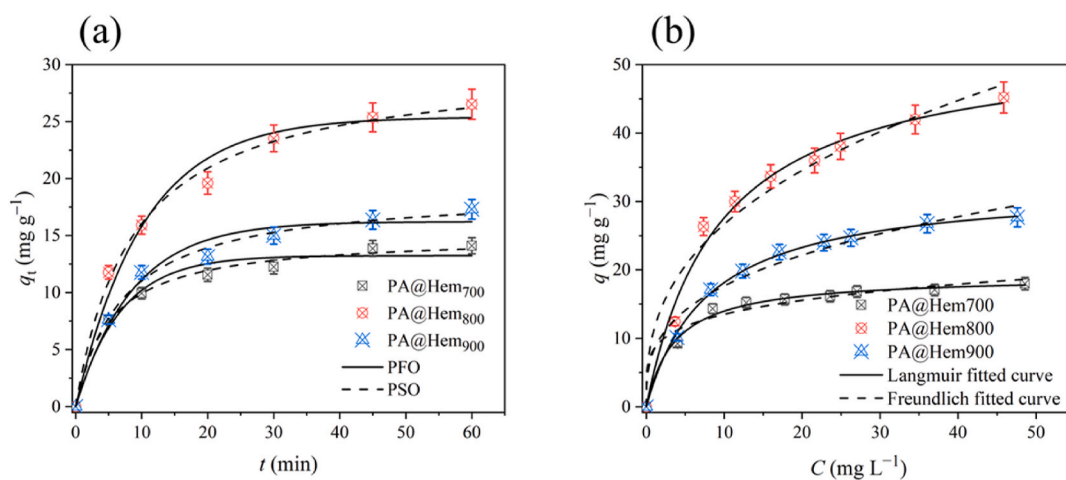


Fig. 3. (a) Adsorption kinetics of DCF on PA@Hem_x samples; solid and dashed lines represent PFO and PSO kinetic models, respectively. (b) Adsorption isotherm of DCF onto PA@Hem_x; solid and dashed lines represent the Langmuir and Freundlich isotherm models, respectively. (Experimental conditions: $[\text{Catalyst}]_0 = 0.1 \text{ g L}^{-1}$, $[\text{DCF}]_0 = 10 \text{ mg L}^{-1}$, $\text{pH} = 6.01$ (unadjusted)).

3.2. Adsorption kinetics

The uptake of DCF onto PA@Hem_x samples was studied, and the results are presented in Fig. 3a. The adsorption capacities of PA@Hem₇₀₀, PA@Hem₈₀₀, and PA@Hem₉₀₀ towards DCF after 60 min were 14.1, 26.5, and 17.3 mg g⁻¹, respectively. To further understand the probable mechanisms underlying the adsorption process, the non-linear forms of the pseudo-first-order (PFO) and pseudo-second-order (PSO) kinetic models, as expressed in Eqs. S3 and S4, respectively, were fitted to the experimental data. As illustrated in Fig. 3a, the fitted curves by both models were close to the experimental data, suggesting their ability to describe the adsorption process relatively. The regression coefficient (R^2) value and sum squared of error (SSE) values were then employed to determine the best fitting model. As presented in Table S3, the PSO model exhibits higher R^2 values (i.e., $R^2 \geq 0.994$) and smaller SSE values (i.e., $SSE \leq 2.60$), indicating its remarkable suitability to describe the adsorption process. This observation indicates that the adsorption process is primarily dependent on the interaction between the available adsorption sites and DCF molecules, which are controlled by chemisorption forces (Aryee et al., 2021; Wang and Guo, 2020a).

3.3. Adsorption isotherm

Isotherm experiments were performed to investigate the interaction between the DCF and the catalytic surface. From Fig. 3b, it is clear that the adsorption capacity of PA@Hem_x samples increased with an increase in initial DCF concentration. This could be attributed to the ability of DCF molecules and the available active sites to form a concentration gradient that can address resistance to the adsorption process (Hu and Han, 2019; Liu et al., 2020). As described in Text S4, the Langmuir and Freundlich models were fitted to the equilibrium data to understand the adsorption process and the values of the associated parameters are presented in Table S3. The maximum monolayer adsorption capacity (q_{max}) according to the Langmuir model was determined to be 19.1, 53.5, and 32.4 mg g⁻¹ for PA@Hem₇₀₀, PA@Hem₈₀₀, and PA@Hem₉₀₀,

respectively. The obtained N values from the Freundlich model were between 0 and 1, confirming the feasibility and efficiency of the adsorption process (Gu et al., 2019; Wang and Guo, 2020b). In addition, the K_F values from the Freundlich model, which indicate the affinity of the adsorbent for the adsorbate, were recorded to be 8.46, 11.3, and 8.32 ($[\text{mg g}^{-1}] [\text{mg L}^{-1}]^{-N}$) for PA@Hem₇₀₀, PA@Hem₈₀₀, and PA@Hem₉₀₀, respectively (Amrutha et al., 2023; Wang and Guo, 2020b). Furthermore, the R^2 values associated with the Langmuir model ($0.989 \leq R^2 \leq 0.999$), as presented in Table S3, were determined to be higher than those recorded for the Freundlich model ($0.968 \leq R^2 \leq 0.976$), suggesting its remarkable suitability in describing the adsorption process. The suitability of this model suggests the formation of monolayer on the surface of the adsorbent and that the process is mainly controlled by chemisorption forces (Aziz et al., 2024). This corroborates the results from the kinetic study.

3.4. Catalyst selection

The influence of temperature on PA@Hem_x catalytic efficiency was assessed to select the optimum pyrolysis temperature for catalyst preparation. Upon screening, we found the DCF removal efficiencies of PA@Hem₇₀₀, PA@Hem₈₀₀, and PA@Hem₉₀₀ via adsorption were 14.1 %, 26.5 %, and 17.3 %, respectively (Fig. 4a). With the introduction of 1.0 mM PMS into the system, the removal efficiency of PA@Hem₇₀₀, PA@Hem₈₀₀, and PA@Hem₉₀₀ increased dramatically to 99.2, 99.9, and 70.3 %, respectively. In addition, the associated degradation rate constant (k) obtained from fitting the PFOKM was determined to be 7.36×10^{-2} , 8.96×10^{-2} and $2.43 \times 10^{-2} \text{ min}^{-1}$ for PA@Hem₇₀₀, PA@Hem₈₀₀ and PA@Hem₉₀₀, respectively (Fig. S4). Although PA@Hem₈₀₀ exhibited a slightly higher degradation rate, PA@Hem₇₀₀ was selected as the catalyst for subsequent studies. It is based on the marginal difference in degradation efficiency compared with PA@Hem₈₀₀ and its lower pyrolysis temperature, which may have some environmental and economic benefits. To verify the role of Fe/N as contributed by the hemin, the removal efficiency of PA₇₀₀ (without hemin doping) was also

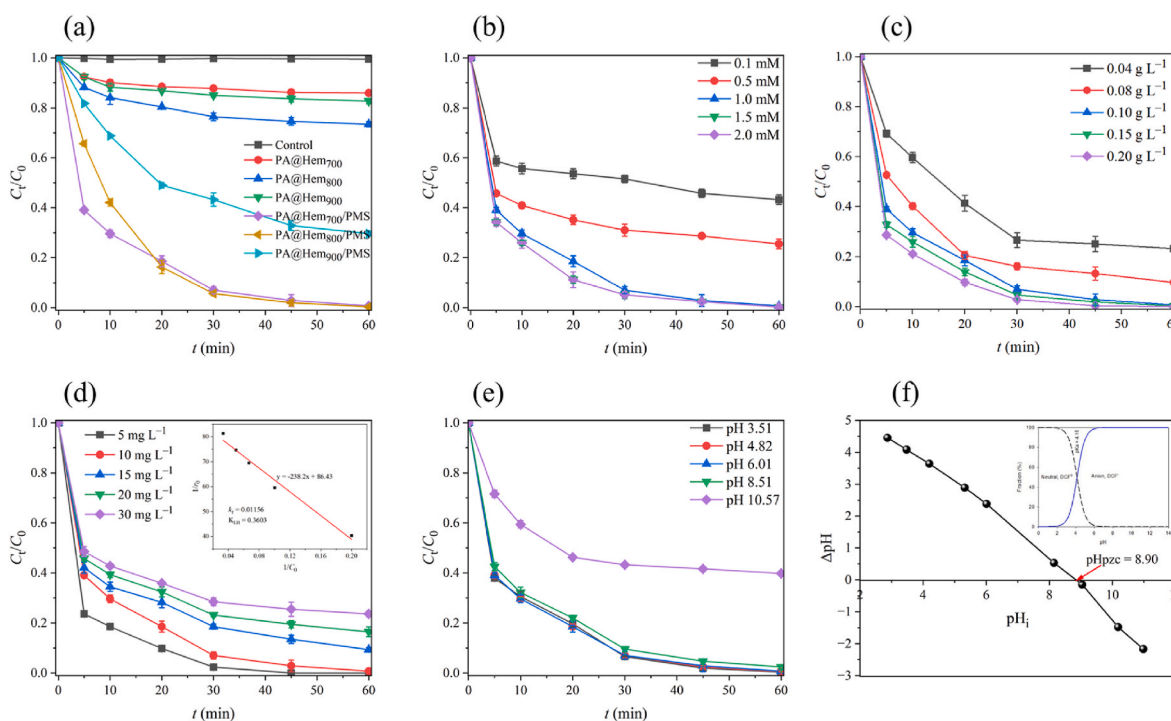


Fig. 4. (a) Comparison of different systems towards DCF removal; (b) Effect of PMS concentration; (c) Effect of catalyst dose; (d) Effect of initial DCF concentration (inset: L-H kinetic model); (e) Effect of initial DCF solution pH; (f) Analysis of pH_{pzc} of PA@Hem₇₀₀ (inset: pK_a value of DCF). (Experimental conditions: $[\text{Catalyst}]_0 = 0.1 \text{ g L}^{-1}$, $[\text{DCF}]_0 = 10 \text{ mg L}^{-1}$, $[\text{PMS}]_0 = 1.0 \text{ mM}$, $\text{pH} = 6.01$ (unadjusted)).

investigated. Although the removal efficiency of PA₇₀₀ (via adsorption) was 9.8 %, it increased to 32.8 % in the PA₇₀₀/PMS system. This was significantly lower than that recorded for the PA@Hem₇₀₀/PMS, thus verifying the major role of the Fe/N moiety in the degradation process.

3.5. DCF degradation in the PA@Hem₇₀₀/PMS system

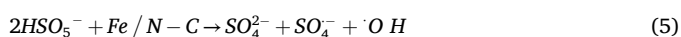
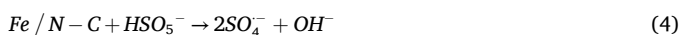
3.5.1. Effect of PMS concentration

The influence of PMS on the degradation process is provided in Fig. 4b. Here, at a fixed catalyst dose of 0.1 g L⁻¹, the DCF degradation values were 56.7 %, 74.5 %, 99.2 %, 99.7 %, and 100 % at PMS dosages of 0.1, 0.5, 1.0, 1.5, and 2.0 mM, respectively. A noticeable improvement in DCF removal was witnessed when the PMS dosage increased from 0.1 to 1.0 mM; however, a marginal change was observed beyond this point. This could be attributed to the higher amount of ROS generated at higher PMS doses (Aryee et al., 2024). As described in Text S5, the amount of ROS generated under these conditions were 6.15 × 10⁻³, 1.08 × 10⁻², 3.68 × 10⁻², 3.90 × 10⁻², and 3.90 × 10⁻² mg min⁻¹, respectively. However, beyond 1.0 mM of PMS, negligible change was detected in the rate of ROS generation. This could be attributed to the ability of excessive PMS to scavenge •OH and SO₄^{•-}, and generate less reactive species, as expressed in Eqs. 2 and 3 (Wu et al., 2023). Furthermore, only 8.1 % of DCF was discarded when the degradation was carried out with only PMS (1.0 mM). It reveals the limited ability of PMS to generate radicals without a catalyst. Consequently, 1.0 mM of PMS was selected as the optimum dosage for subsequent studies.



3.5.2. Effect of PA@Hem₇₀₀ concentration

The impact of the catalyst dose on DCF degradation is shown in Fig. 4c. The DCF removal efficiency was approximately 76.8, 90.2, 99.2, 99.8, and 100 % for 0.04, 0.08, 0.1, 0.15, and 0.2 g L⁻¹ PA@Hem₇₀₀, respectively. The associated degradation rate constant obtained from fitting the PFKOM to the data increased from 3.11 × 10⁻² to 1.13 × 10⁻¹ min⁻¹ as the PA@Hem₇₀₀ concentration increased from 0.04 to 2.0 g L⁻¹ (Table S4). This improvement in removal efficiency with an increase in catalyst dose could be due to the increase in the Fe/N-C active sites, which facilitates PMS activation to generate ROS, as presented in (Eqs. 4 and 5) (Song et al., 2023). To verify this assertion, the generation rate of ROS relative to the catalyst concentration was investigated. The ROS generation rates at PA@Hem₇₀₀ concentrations of 0.04, 0.08, 0.1, 0.15, and 0.2 g L⁻¹ was 1.56 × 10⁻², 2.15 × 10⁻², 3.68 × 10⁻², 4.10 × 10⁻², and 5.68 × 10⁻² mg min⁻¹, respectively. It is further evident that an increased catalyst dose resulted in higher number of ROS generation due to the greater availability of Fe/N-C sites. Based on these results, 0.1 g L⁻¹ was selected as an optimum catalyst dose owing to the marginal difference in removal efficiency beyond this point.



3.5.3. Effect of DCF concentration

Fig. 4d illustrates the effect of initial DCF concentration on the degradation process. With an increase in DCF concentration from 5 to 30 mg L⁻¹, the removal percentage of DCF decreased from 100 to 76.3 % within 60 min. The initial degradation rate (*r*₀) at the studied concentrations was then analysed to fit the Langmuir-Hinshelwood (L-H) kinetic model (Text S6). The L-H kinetic model can be utilised to evaluate the heterogeneous catalysis involved in DCF adsorption and degradation. From this analysis, a linear correlation (*R*² = 0.979) was observed by plotting 1/*r*₀ vs 1/*C*₀ (Fig. 4d (inset)). In addition, the calculated

apparent rate constant (*k*_p) and adsorption equilibrium constant (*K*_{LH}) were 0.012 mg L⁻¹ min⁻¹ and 0.363 L mg⁻¹, respectively. The significantly higher *K*_{LH} value compared to the *k*_p, suggests that the DCF degradation was primarily on the surface of PA@Hem₇₀₀ (Annamalai and Shin, 2023; Bae et al., 2024; Masud and Shin, 2024).

3.5.4. Effect of DCF solution pH

The pH of a solution is a crucial parameter in advanced oxidation processes as it influences the catalytic performance and oxidation states of the catalyst (Peng et al., 2021). As illustrated in Fig. 4e, the catalyst exhibited an excellent DCF degradation efficiency within a broad pH range. Notably, under acidic (pH = 3.51), slightly acidic (pH = 4.82), and near neutral (pH = 6.01) conditions, the catalyst achieved over 99 % of DCF degradation. Under mild alkaline conditions (pH = 8.51), the degradation efficiency was slightly reduced to 97.6 %. However, the degradation efficiency of the system was significantly reduced to 60.2 % when the initial pH was increased to 10.57.

To understand this, the interaction between the PA@Hem₇₀₀ and the DCF was investigated by comparing the point of zero charge (pH_{pzc}) and speciation profiles of DCF. Based on our measurements that described in Text S7, the pH_{pzc} of PA@Hem₇₀₀ was determined to be 8.90 (Fig. 4f), suggesting the catalytic surface is positively and negatively charged below and above this point, respectively. However, majority of DCF exists in molecular state below the p*K*_a (=4.15) and the anionic form dominates above the p*K*_a (Fig. 4f (inset)). At acidic conditions (pH 3.51), PA@Hem₇₀₀ is positively charged, whereas DCF is neutral, suggesting that the adsorption process is primarily controlled by hydrophobic interactions and/or hydrogen bonding (Annamalai and Shin, 2023). Above pH 3.5 (i.e., 4.18 < pH < 10.57), the electrostatic attraction may be the dominant mechanism owing to DCF's anionic nature and the positively charged PA@Hem₇₀₀ (Zhang et al., 2023). The major reduction in degradation efficiency recorded at pH 10.57 could be attributed to the enhanced electrostatic repulsion that exists between the negatively charged PA@Hem₇₀₀ surface and the anionic DCF molecule (Zhang et al., 2023). Under strong alkaline conditions, HSO₅⁻ mainly exists as SO₅⁻, which possesses a lower oxidation potential (Masud et al., 2023). Furthermore, the tendency of Fe ions to be transformed into iron hydroxides and that of PMS to decompose into O₂ and SO₄²⁻ may all contribute to the lower degradation efficiency recorded under this condition (Aryee et al., 2024; Li et al., 2017).

3.6. Mechanisms underlying the catalytic degradation in PA@Hem₇₀₀/PMS system

3.6.1. Determination of reactive oxygen species

Scavenging experiments and ESR analysis were performed to assess the types of ROS generated in the PA@Hem₇₀₀/PMS system. For this, scavenging agents such as *tert*-butyl alcohol (TBA), phenol (PhOH), and *L*-histidine (LHD) were utilised to detect the presence of •OH, SO₄^{•-}, and ¹O₂ species, respectively, (Annamalai and Shin, 2023; Masud and Shin, 2024). As illustrated in Fig. 5a, the introduction of TBA and PhOH reduced the degradation efficiency of the system to 97.6 and 89.5 %, respectively suggesting that although •OH and SO₄^{•-} were generated in the system, their role in the degradation process was limited. The ESR technique was further applied to verify these results. As illustrated in Fig. 5b, a strong signal of 1:2:1:2:1:2:1 ratio was observed in the PA@Hem₇₀₀/PMS system when 5,5-dimethyl-1-pyrroline N-oxide (DMPO) was employed as a spin-trapping agent. This verifies the presence of •OH and SO₄^{•-} in the system (Aryee et al., 2023). In addition, no peaks in PA₇₀₀/PMS suggest that the production of these radicals was primarily due to the hemin in the composite (Jiang et al., 2024).

The introduction of LHD resulted in a significant reduction in DCF degradation efficiency of the system (i.e., 58.6 %). These results indicate that the contribution of the ¹O₂ supersedes that of the radical pathway in the PA@Hem₇₀₀/PMS system (Bae et al., 2024; Masud and Shin, 2024; Zhang et al., 2020). To assess the contribution of the superoxide radical

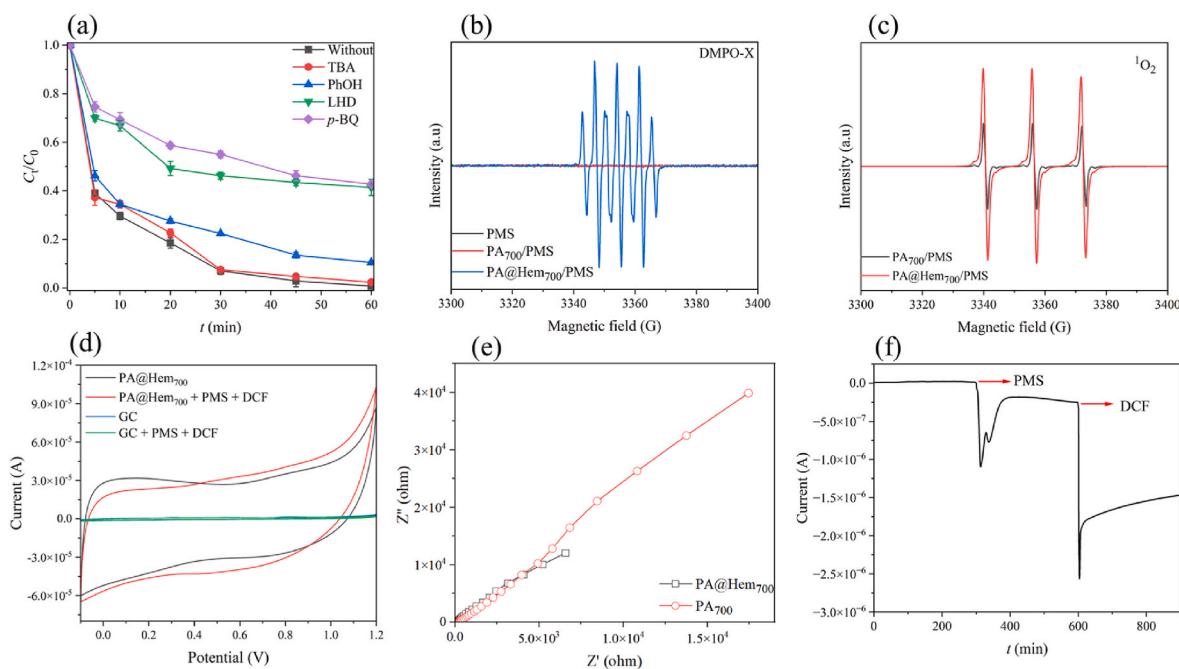
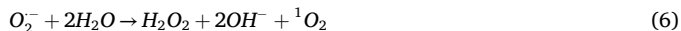


Fig. 5. (a) Effect of scavenging agents on the degradation of DCF in the PA@Hem₇₀₀/PMS system; ESR spectra in PA@Hem₇₀₀/PMS system with (b) DMPO and (c) TEMP; (d) CV response of bare GC electrode and PA@Hem₇₀₀ modified GC electrodes at different conditions; (e) EIS spectra of PA₇₀₀ and PA@Hem₇₀₀; (f) the *i*-*t* curve of PA@Hem₇₀₀. (Experimental conditions: [Catalyst]₀ = 0.1 g L⁻¹, [DCF]₀ = 10 mg L⁻¹, [PMS]₀ = 1.0 mM, pH = 6.01; [TBA]₀ = 250 mM, [PhOH]₀ = 0.5 mM, [p-BQ]₀ = [LHD]₀ = 5.0 mM, [DMPO] = [TEMP] = 100 mM; [Na₂SO₄]₀ = 100 mM).

(O₂⁻) in the degradation process, para-benzoquinone (*p*-BQ) was employed as the scavenging agent. From the data, the impact of *p*-BQ was similar to that of LHD, suggesting it is the principal route for generating ¹O₂ in the system, as illustrated in Eq. (6) (Aryee et al., 2023).



The ESR analysis in Fig. 5c, further confirmed the presence of ¹O₂ in PA@Hem₇₀₀/PMS system. Evidently, the ¹O₂ signal peaks generated in the PA@Hem₇₀₀/PMS system in the presence of 2,2,6,6-tetramethylpiperidine (TEMP) were higher than those of the PA₇₀₀/PMS system. This indicates that the presence of hemin in the composite and the increased surface defects may significantly contribute to generating ¹O₂. Masud and Shin (2024) made similar observations in their study on the degradation of trimethoprim using an N-doped polymer based on urea and sodium acrylate as precursors. The report suggested that the generated ¹O₂ species was due to the presence of N-doped graphitic carbon and surface defects in the catalyst.

3.6.2. Electrochemical studies

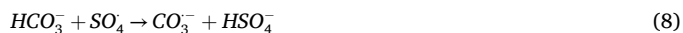
The role of electron transfer mechanisms in the degradation study was further assessed using electrochemical methods, as presented in Text S3. First, the cyclic voltametric response of PA@Hem₇₀₀ modified electrodes were compared with the unmodified GC electrodes in the presence of PMS and DCF (Fig. 5d). The curves of PA@Hem₇₀₀ electrode clearly displayed an increase in the oxidation current in the presence of oxidant and pollutant. The observed low current response is attributed to its high charging current contribution compared with GC electrode. The electrochemical impedance spectroscopy measurement of PA₇₀₀ and PA@Hem₇₀₀ (Fig. 5e) revealed that the charge transfer resistance in PA@Hem₇₀₀ was lower than PA₇₀₀ is due to the high graphitization (Annamalai and Shin, 2023) and the involvement of Fe₃O₄ in the carbon. In addition, results from the chronoamperometry (*i*-*t*) study, as illustrated in Fig. 5f, indicate that a smooth current was measured for the catalyst-coated electrode until 300 s when PMS was injected into the system. At this point, the current dropped and stabilized to 1.06 μA, forming a meta-stable complex between the PA@Hem₇₀₀ and PMS

surfaces (Masud et al., 2023) With the further addition of DCF, the current was further reduced to 2.56 μA, which corroborates the evidence of electron transfer in this system.

3.7. Feasibility for practical applications

3.7.1. Influence of anions, HA, and water matrix

The influence of some common anions usually found in water on the degradation efficiency of the PA@Hem₇₀₀/PMS system was investigated (Fig. 6a). From this study, besides the bicarbonate ion (HCO₃⁻), which reduced the efficiency of the system to 83.7 %, all other studied anions (i.e., NO₃⁻, SO₄²⁻, Cl⁻, HPO₄²⁻, and H₂PO₄⁻) exerted a negligible influence on the degradation efficiency of the PA@Hem₇₀₀/PMS system. The ability of HCO₃⁻ to adversely affect the degradation process can be attributed to its ability to alter the system's pH to alkaline, which was not conducive to this process. In addition, HCO₃⁻ can react with both •OH and SO₄⁻ radicals to produce carbonate radicals (CO₃⁻) (Eqs. 7 and 8), which have less oxidation potential towards organic contaminants (Bae et al., 2024; Lutze et al., 2015).



The possible impact of organic matter on the degradation efficiency of this system was assessed using HA. From the results of this study, as illustrated in Fig. 6a, the presence of HA in the system slightly reduced the efficiency to 90.2 %. This slight reduction could be attributed to the surface interaction between HA and the PA@Hem₇₀₀ surface, which reduces the number of active sites available for the adsorption of DCF. Similar results were made by Annamalai and Shin (2023) in their study on DCF degradation using boron-doped biochar derived from *Undaria pinnatifida* biomass as a catalyst. To further verify the prospects of this degradation system for practical applications, the study was conducted using different water matrices such as groundwater (GW), tap water (TW), and river water (RW). The physicochemical properties of these water matrices are presented in Table S5. As illustrated in Fig. 6b, the

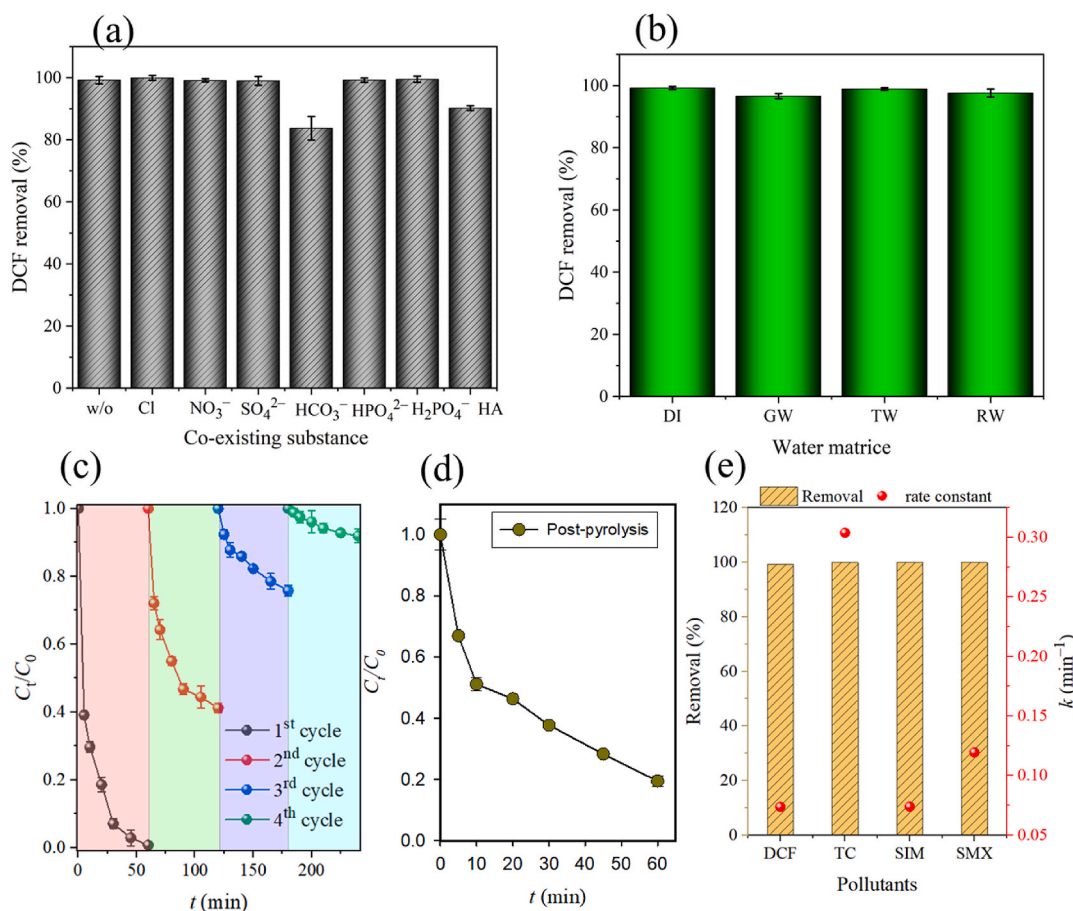


Fig. 6. Effects of (a) anions and HA; (b) water matrix on the removal of DCF; (c) degradation and reusability efficiency of PA@Hem₇₀₀/PMS system towards DCF removal; (d) DCF degradation with PA@Hem₇₀₀ (post-pyrolysis at 400 °C); (e) the removal efficiency of PA@Hem₇₀₀/PMS system towards the studied organic pollutants and their associated rate constant values. (Experimental conditions: [Catalyst]₀ = 0.1 g L⁻¹, [DCF]₀ = 10 mg L⁻¹, [PMS]₀ = 1.0 mM, pH = 6.01; [Anions]₀ = 20 mM; [TC]₀ = [SMX]₀ = 0.02 mM, [SMZ]₀ = 0.05 mM).

PA@Hem₇₀₀/PMS system exhibited excellent degradation efficiency towards DCF in all water matrices studied ($\geq 96\%$). The calculated k values for the degradation of DCF in these matrices were in the order k_{DI} ($7.36 \times 10^{-2} \text{ min}^{-1}$) $>$ k_{GW} ($6.20 \times 10^{-2} \text{ min}^{-1}$) $>$ k_{TW} ($6.11 \times 10^{-2} \text{ min}^{-1}$) $>$ k_{RW} ($4.84 \times 10^{-2} \text{ min}^{-1}$) (Fig. S5). These observations suggest that although the presence of anions has only a slight influence on the removal efficiency of the system, their overall effect on the degradation rate cannot be ignored. Cumulatively, these findings may suggest the potential of the PA@Hem₇₀₀/PMS system for the practical removal of DCF from various water matrices. Furthermore, the degradation efficiency of this catalyst was compared to other reported catalysts, as presented in Table S6. From this analysis, PA@Hem₇₀₀, as a catalyst, possesses an equally optimal DCF degradation efficiency. This, in addition to its magnetic properties and ability to degrade other organic pollutants, make it a suitable alternative for the practical remediation of organic pollutants in aqueous solution.

3.7.2. Reusability and stability studies

The ability of the catalyst to be reused for further catalytic degradation experiments was assessed, and the results are presented in Fig. 6c. From this data, the DCF removal decreased from 99.4 % to 58.8 %, 24.2 %, and 8.1 % in the second, third, and fourth cycle degradation experiments, respectively. This significant reduction could be attributed to the strong forces of attraction between the DCF degraded products to the and PA@Hem₇₀₀ active sites. This makes these active sites unavailable for further DCF removal cycles (Dai et al., 2024; Lach and Szymonik, 2020). To examine this catalytic deactivation, PA@Hem₇₀₀ sample after

DCF degradation was studied by XPS (Fig. S6). The core level spectra of C 1s, O 1s, N 1s, and Fe 2p orbitals indicate PA@Hem₇₀₀ surface undergoes noticeable changes upon DCF oxidation. In particular, the spectral features of N 1s orbital (Fig. 7a) showed a huge variation to that of PA@Hem₇₀₀ before reaction (Fig. S3c). Deconvolution results revealed a notable difference in the distribution of N-coordination sites. As pyridinic-N sites play a key role in PMS activation, its population declines 15 % from the before reacted sample (Fig. 7b). This indicates that fading of catalytic activity after initial cycles might be linked to the coverage of these active centres by the degraded by-products. However, the catalytic performance of PA@Hem₇₀₀ after DCF degradation was partially restored by subjecting the used catalyst to low-temperature pyrolysis at 400 °C in N₂ atmosphere. The DCF degradation profile of this post pyrolysis catalyst showed 80 % DCF removal (Fig. 6d), further confirming that the deactivation was primarily due to the blocking reaction products on the active sites. Therefore, post thermal treatment is seem to be essential for PA@Hem₇₀₀ for maintaining decent catalytic performance over multiple cycles. The stability of the catalyst was further investigated by analysing the amount of Fe²⁺ leached at the end of each cycle using inductively coupled plasma-optical emission spectrometry (ICP-OES 5800, Agilent Technologies, USA). From this assessment, the Fe²⁺ concentrations detected were 0.12 and 0.05 mg L⁻¹ after the first and second cycles, respectively; however, Fe²⁺ was not detected in the third cycle. Furthermore, a high recovery rate (i.e., $>90\%$) was recorded for the catalyst throughout the study. This could be due to its high magnetic properties and optimal stability, which facilitate its easy removal using a magnet.

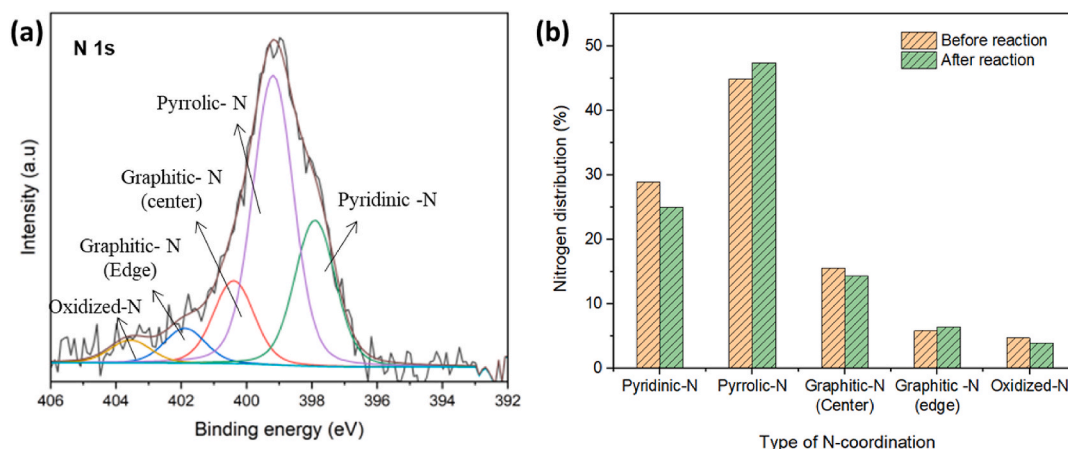


Fig. 7. (a) Deconvoluted XP spectra of N 1s orbital of PA@Hem₇₀₀ (after reaction), (b) the distribution of different N- functionals in before and after reacted PA@Hem₇₀₀ samples.

3.7.3. Degradation efficiency against other organic contaminants

The efficiency of the PA@Hem₇₀₀/PMS system against other organic pollutants was further assessed, and the results are presented in Fig. 6e.

The HPLC conditions under which these pollutants were analysed are presented in Table S7. Here, SIM, TC, and SMX were selected due to their ability to represent a broad range of pollutants likely to be present in

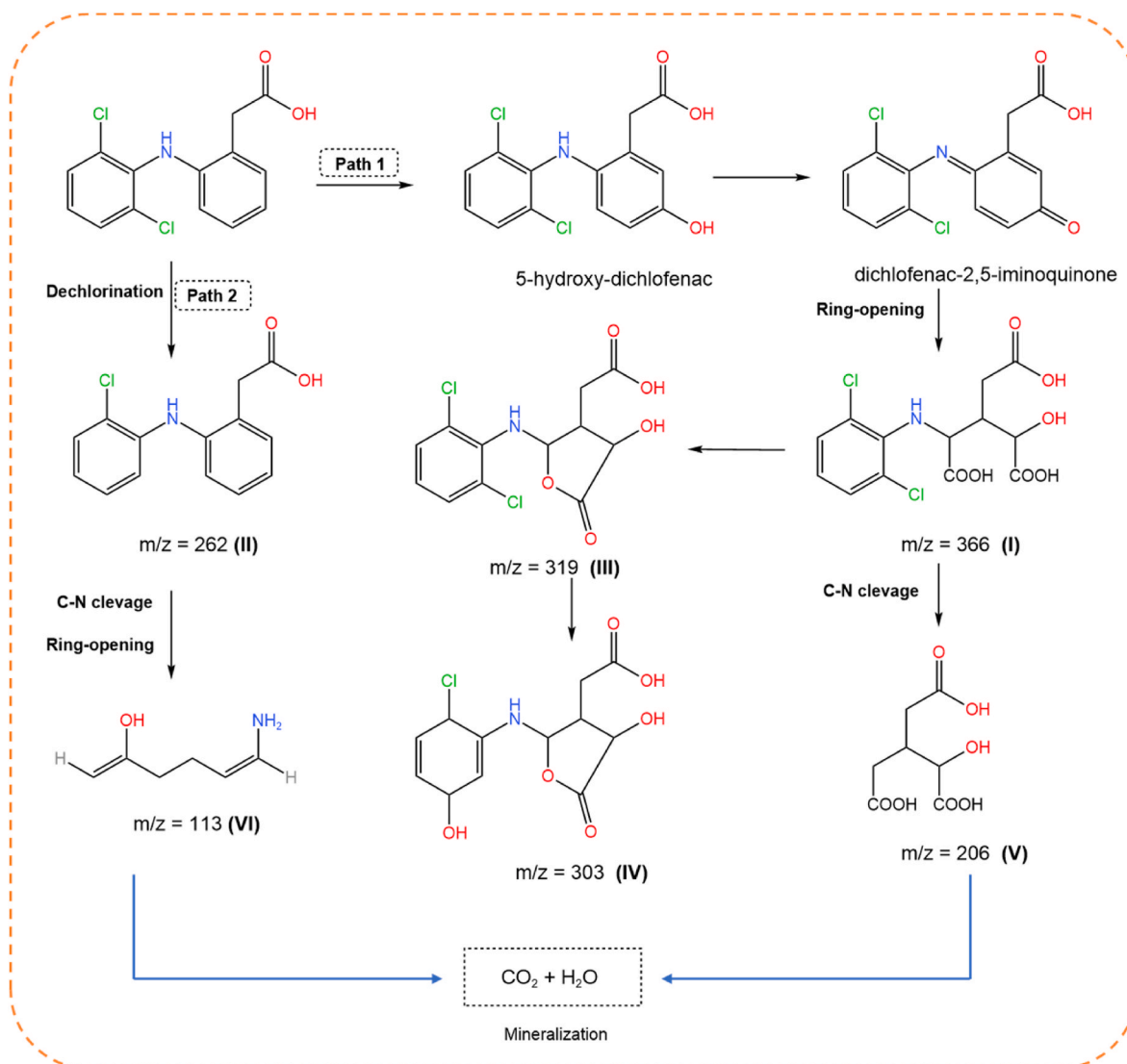


Fig. 8. Proposed DCF degradation pathway in PA@Hem₇₀₀/PMS system based on UHPLC-MS/MS results.

wastewater. From Figs. 6e and 100 % removal of TC was achieved within 20 min, whereas approximately 94.7 % and 100 % removal efficiencies of SIM and SMX, respectively, were achieved within 60 min. The k values for these degradation studies were 3.04×10^{-1} , 1.21×10^{-1} , 7.38×10^{-2} , and $7.36 \times 10^{-2} \text{ min}^{-1}$ for TC ($\log K_{ow} = -1.3$), SMX ($\log K_{ow} = 0.89$), SIM ($\log K_{ow} = 2.18$), and DCF ($\log K_{ow} = 4.0$), respectively. These findings suggest that the PA@Hem₇₀₀/PMS system accelerates the degradation of hydrophilic pollutants (Fig. S7). Further, the high pollutant removal % observed with PA@Hem₇₀₀/PMS system indicates its potential applicability for a broad range of organic contaminants.

3.8. Mineralization and DCF degradation pathway

To assess the mineralization of DCF in the degradation system, the amount of total organic carbon (TOC) removed after the degradation process was assessed, as described in Text S8. As shown in Fig. S8, the PA@Hem₇₀₀/PMS system achieved a TOC removal of 65.8 % after 60 min of reaction. This observation possibly verifies the assertion by several authors, such as Masud and Shin (2024) and Chen et al. (2016), who reported that the total removal of a pollutant does not infer complete mineralization. The TOC removal in this study was observed to be higher than that reported by Annamalai and Shin (2023); Dadban Shahamat et al. (2019); Wu et al. (2024); Xu et al. (2023), although these studies have comparable degradation efficiencies. In addition, compared to these reported studies, the PA@Hem₇₀₀ catalyst could be easily retrieved and recovered owing to its magnetic properties, which enhance its superiority.

The degradation pathway for DCF in the PA@Hem₇₀₀/PMS system and its intermediate products were assessed using ultra-HPLC-coupled mass spectroscopy (UHPLC-MS/MS). As observed from the chromatogram illustrated in Fig. S9, the peak intensity at the mass-to-charge ratio (m/z) value of 296 decreased significantly at the end of the reaction, suggesting the efficient degradation of DCF in the PA@Hem₇₀₀/PMS system. Comparing the identified products with previous reports of Aziz et al. (2019), Shi et al. (2019), and Xie et al. (2022), it is evident that the DCF degradation may involve hydroxylation, C–N bond cleavage, dehalogenation, and ring-opening reactions. Based on this, two degradation paths are proposed for DCF degradation in PA@Hem₇₀₀/PMS system (Fig. 8). In degradation path 1, the hydroxyl radicals attack the aromatic ring and form 5-hydroxy-diclofenac. With the involvement of ¹O₂ species, the oxidation of DCF initiates at the hydroxyl position, which then reacts with oxygen and result in the diclofenac-2, 5-iminoquinone formation. Subsequently, this product undergoes ring opening reaction and forms (I) with $m/z = 366$. It can be seen that carboxyl groups in (I) undergoes ring closure to form a lactone derivative (III) having $m/z = 319$. On the other hand, the product (I) undergoes C–N bond cleavage to transform it towards a low molecular weight product (V) $m/z = 206$. In path 2, the DCF first undergoes dehalogenation by eliminating one Cl⁻ that lead to the formation of (II) with $m/z = 262$. The mass spectra result of 60 min duration sample revealed a prominent peak at $m/z = 113$, which likely occurs from sequential reactions steps that includes C–N cleavage and ring-opening of product (II) to form low molecular weight product (VI). Comparing these results with TOC removal it is clear that these ring-opened compounds (V and VI) undergoes further oxidation to mineralize it to CO₂, and H₂O in the PA@Hem₇₀₀/PMS system.

3.9. PA@Hem₇₀₀/PMS system limitations and guidance

- The major limitation of this study is the poor reusability efficiency of the catalyst. This aspect is very important for consideration of the catalyst for practical applications. To address this, it is recommended a method capable of regenerating the catalyst with associated high efficiency is developed to enhance the prospects of the catalyst for practical applications.

- Evaluation of the environmental risk of the treated solution towards some biological organisms such as microorganisms and plants can be assessed to confirm the benignity of the process.
- Additionally, a life cycle assessment may be needed to establish the environmental impact of the catalyst from its synthesis to end of life.

4. Conclusions

In this study we successfully demonstrated the fabrication of novel Fe/N-C catalyst (PA@Hem_x) using a mixture of hemin and polyacrylate precursors by adopting simple pyrolysis process. The characterization studies, such as XPS, Raman, FTIR, and XRD, confirmed the successful incorporation of hemin, forming a magnetic composite with enhanced surface defects. The PA@Hem₇₀₀ catalyst, achieved >99 % DCF removal and 65.8 % of TOC removal within 60 min. The PA@Hem₇₀₀/PMS exhibited a remarkable DCF removal performance over a broad range of pH in the presence of commonly existing anions and HA, including various water matrices. The results from quenching and ESR experiments indicate the presence of [•]OH, SO₄^{•-}, and ¹O₂, with the latter being the dominant ROS that is responsible for DCF degradation process. The participation of electron transfer in the degradation process was also confirmed using the electrochemical impedance spectroscopy and chronoamperometry analysis. Finally, determining the intermediate products via LC-MS/MS analysis elucidated the plausible degradation pathway. The results of this study shows PA@Hem₇₀₀ has excellent prospects for the degradation of a wide range of organic pollutants, further promoting its practicability in wastewater treatment.

CRedit authorship contribution statement

Aaron Albert Aryee: Writing – original draft, Investigation, Formal analysis, Data curation, Conceptualization. **Alam Venugopal Narendra Kumar:** Data curation, Formal analysis, Investigation, Methodology, Software, Writing – review & editing. **Won Sik Shin:** Writing – review & editing, Validation, Supervision, Resources, Project administration, Funding acquisition.

Declaration of competing interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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Appendix A. Supplementary data

Supplementary data to this article can be found online at <https://doi.org/10.1016/j.chemosphere.2025.144388>.

Data availability

Data will be made available on request.

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